



LOC: WADERS

USER MANUAL

#WADERS LIKE NO OTHER

Welcome to LOC Waders.

LOC was established in Sweden 2021 with one goal in mind - to produce a wader that would last longer than any other wader on the market.

Our waders are tested hard and long in real-life fishing situations. The first prototype endured four years of tuning, testing, wear, tear and abuse and is still intact and delivers on it's promise - to keep you dry. Testing and decades of experience and knowledge from fishing and wading is built right into our waders. We truly believe that we have managed to develop and produce a wader like no other.

We hope you will enjoy them as much as we do!

Table of contents

User Manual	4
General Warnings	5
LOC World Wide Warranty	6
Checking your waders	7
Putting on and Taking off	8
If you have a Leak	9
Care Instructions	9
Regular inspections	11
Cleaning	11
Storage	12
Service Life	13
Instructions	14
Maintenance Table	15

User Manual

These instructions concern the LOC Mesh Tech™ Wader.

Marking, warnings and instructions



Symbols used in this user manual are used to highlight risks and dangers which can lead to serious bodily injury or death.



Is used when special instructions need to be observed, for pointers and particularly useful information.

Designated use

Congratulations on purchasing a pair of LOC Mesh Tech™ Waders! Used in conjunction with suitable accessories, it will provide you with thermal and waterproof protection in the water. These waders were carefully manufactured from highest-quality materials. With reasonable care they will give you many years of service.

General warnings



Please read this entire instruction manual before using your LOC Mesh Tech™ Waders. Failure to follow the instructions in this manual can result in serious injury or death.

These instructions are a guide for recreational use only.



There is always a risk when wading, so wade with caution. LOC Outdoors AB are under no circumstances liable for possible injuries or death that occurs when using our products. All wading activity is done/performed at the users own risk.

Some materials used in the waders could in very rare occasions cause allergic reactions.

Always choose suitable clothing for the expected temperature range when wading.

Risks may arise due to overheating or hypothermia, which can lead to death in extreme circumstances. Safe performance of the waders depends upon the good physical condition of the user and the wading environment.

Adjust your clothing and wading activities according to current conditions.



Incorrect use of the LOC Mesh Tech™ Wader may cause bodily injury or death.

LOC World Wide Warranty

LOC warrants your LOC Mesh Tech™ Wader against defects in materials and workmanship to the original purchaser for a period of two years. This warranty does not cover damage due to abuse, neglect, improper usage, lack of proper maintenance or normal wear and tear. Lack of proper maintenance will cause abnormal deterioration.



In a case of warranty contact your LOC dealer.

Checking your waders before using them.

Check the zippers and suspender system for damage before you go into the water. Ensure there is no sand, lint or foreign material in the zippers.

Make sure the T-Zip Dry zipper is closed all the way up to its stop position before every entry into the water. Make sure the zippers to the chest pockets are closed securely. LOC takes no responsibility and will not be liable for any equipment or technical devices stored in or lost from the chest pockets.



Important! The chest pockets are not waterproof/water tight. Storing keys, phones or other technical devices in the chest pockets is the users responsibility and LOC is not liable in any way, shape or form for items ruined by water.

- *Remove anything with sharp points before entering the water.*
- *Do not wear anything that could catch the T-Zip Dry zipper or puncture the wader.*
- *Ensure that the T-Zip Dry zipper is properly lubricated.*
- *When putting on the waders, make sure that the undergarments do not catch in the zipper. Pulling the zipper closed over an obstruction can break the zipper.*
- *Check the T-Zip Dry zipper for jammed undergarment or any other objects before entering the water.*

Checking the waders after using them.

- *After a wading session, use fresh water to rinse your LOC Mesh Tech™ Wader. Specially after using them in salt water.*
- *Clean your zipper of debris and sand.*
- *Dry your LOC Mesh Tech™ Wader well from the inside and the outside. Start by turning the wader insideout, let the wader dry out completely on the inside before you turn them back to dry the outside of the wader.*

Putting on and Taking off your waders.

When putting on your LOC Mesh Tech™ Wader, make sure you stand on something that can not harm the neoprene feet. Although we use the toughest neoprene on the market, standing straight on the ground may damage the neoprene feet. Make sure the T-zip Dry zipper is completely opened. Put on the legs first. When both legs are in the waders, pull the wader up to the waist. Then insert the arms in the suspenders and put them onto your shoulders.

Pull the T-Zip Dry zipper up completely to its stop. Continue to adjust your suspenders. Finally, put your boots on, lace them up tight and pull the gravel guard over the top of the boots. Fasten the gravel guard to the boot with the attached hook and you are ready to go.

Wading



Use only undergarments made from non-absorptive materials. Don't wear jeans, cotton sweatshirts, t-shirts, or other garments made out of cotton next to the skin. Cotton is highly absorptive and will soak up like a sponge any moisture your body puts out. This creates a thermal conduit which will conduct heat away from your body and make you feel cold.



Use only underwear, which does not restrict your mobility, thus compromising comfort.

If you should have a Leak

Almost everyone who wades actively sooner or later experiences a leak. Most of these are minor and result only in slight dampness, however, if you notice water entering your waders, get out of the water to determine the cause.

The most common causes of leaks in waders are:

- *Failure to completely close the dry zipper before entering the water.*
- *Foreign material could have become lodged in the waterproof zipper.*
- *Tears from sharp objects.*



Even if you take great care, something may have punctured the wader. Hooks, knives, barbed wire, thorns and sharp metal are common offenders.

Care Instructions

The waders

After use, rinse the waders with fresh water and let them dry completely, both inside and outside before storage. Clean your waders regularly. Putting them in a bathtub to soak in lukewarm water and then gently hand wash them. If needed you can use a gentle wash detergent.

Zipper

The T-Zip dry zipper is the heart of your waders and it's one of the most expensive components. With the right care the zipper can last for the life of the suit. All zippers are examined and pressure tested before leaving the factory. The dry zippers can only be damaged by mishandling. Please treat with care. We do not take responsibility for zippers damaged by misuse.



When opening and closing the zipper be sure the teeth are in alignment. This will normally require two hands. Take great care not to zip undergarment material into the dry zipper, as this is the most common way the zipper gets broken.

Plastic-molded zipper

- Keep the zipper clean to avoid particles getting caught in the seal and keeping it open.
- Avoid side stress on the zipper stringers when closing the slider.
- Move the slider in straight direction of the zipper.
- Do not use force to overcome a blocking or if the slider hooks up on something Pull back, remove the cause of the blocking, close carefully keeping the stringers parallel.
- Do not overstress the stringers of the open zipper at the ends in sideway direction.
- When not in use keep the zipper dry and out of the sun.

Care instructions for TIZIP Masterseal 10

Operating force

Opening and closing the TIZIP MasterSeal 10 requires moderate pulling force on the slider. Please allow a slightly higher pulling force to undock the ends when closed. Some lubrication can help to reduce the pulling force on the docking end. The chain is maintenance free and do not, in normal situation require and lubricants.

Stability

The TIZIP MasterSeal 10's performance in terms of strength and durability is very good. However, sharp bending or twisting should be avoided. When closed, the TIZIP MasterSeal 10 has a cross breaking strength of minimum 200 N/cm.

Storage and transportation

For storage, long- and short term and during transportation we recommend to leave the zipper chain closed. The closed chain protects the sealing lips from dirt and damage.



***High humidity and temperatures over room temperature
MUST be avoided!***



Lubrication

The docking end of the TIZIP MasterSeal 10 zipper could need a bit of lubrication from time to time. Please use original TIZIP lubricant or other available zipper lubricants. Carefully apply over the docking end surfaces on front, back and inside where they connect to the zipper chain. Repeat before long term storage leaving the slider closed and whenever the area is dry during use.

NOTE: We don't recommend lubricating the actual zipper chain as this can cause dust, sand and other debris to stick to the sealing parts of the zipper and cause leaks.

Cleaning

The TIZIP MasterSeal 10 is highly resistant to damage caused by dirt or sand. However if dirt or sand are present, the zipper should be cleaned with soap and water. Dirt particles can affect the sealing function if they get caught between the chain profiles.

Regular inspections

The LOC Wader must be serviced by qualified professionals authorized by LOC. Repairs must be carried out by service centers authorized by LOC or by LOC itself. All activities must be documented in the repair and maintenance record chart at the end of this document.

Cleaning

After your wading session

Rinse your waders with fresh water, taking particular care to clean sand and salt zippers.



Dry your LOC Waders open in the shadow.

Storage

If you do not use your waders for a long time, store them folded over a wide hanger in a cool and dry place. Avoid hanging them in the suspenders for a long time as you will put unnecessary stress/strain on the flexible material.

Store the waders away from sources of ozone (electric motors, gas, water heaters, home furnaces, etc.), and away from sources of UV radiation (mainly sunlight), as both of these may degrade the materials more rapidly.

Do not store your LOC Waders where it will be exposed to high temperatures. The LOC Waders can be damaged by excessive heat.



Do not leave your LOC Waders in a car in hot weather and protect your waders from sharp objects at all times.

Optimal storage conditions

- *Normal room climate (as reference: 65% humidity, 21 °C)*
- *Protected from light and without mechanical, chemical and physical influences*
- *Inspected regularly (every six months)*

Disposal

If you want to dispose of your waders, please take it to your local recycling center or contact your local waste management company.

Instructions

You will find washing and care instructions on the label attached inside your waders. Below you will find an explanation to the pictogram used. In addition to the pictograms on the label inside the wader you should not bleach your waders in any way. Drying your waders should be done in the shade. Avoid drying them directly in the sun.

Pictogram Explanation



Hand wash at maximum 30 ° C (86 ° F).



Do not iron.



Do not tumble dry.



Do not dry clean.



LOC:

WADING GEAR LIKE NO OTHER™